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STRENGTHENING INTERVENTIONS FOR VERTICAL AND HORIZONTAL ELEMENTS



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NEW INTEGRATED KNOWLEDGE BASED APPROACHES TO THE PROTECTION OF CULTURAL HERITAGE FROM EARTHQUAKE INDUCED RISK

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OPTIMIZATION OF DESIGN FOR VERTICAL ELEMENTS





Experimental campaigns carried out

Definition of:

Adequate and feasible ٠ intervention methods for vertical structural elements

Improvement of laboratory procedures for evaluating the intervention methods and specifications for laboratory specimens.



Stone hydraulic lime mortar Regular and irregular blocks UNIPD NTUA S&B ENA

Rammed earth

Compaction by hand BAM

Massive walls

Cob

BAM



Masonry

Clay brick cement/earth mortar

Fired and unfired bricks

ITAM ENA



Earth block earth mortar

mech. molded and CEBs

BAM ITAM ENA

Mosaics



Ceramic, stone hydraulic lime, gypsum mortar



Timber clay brick cement mortar





Composite

UMINHO





- Characterize the experimental behaviour of original and strengthened walls, in order to obtain information on the system performance and the main constitutive laws relevant for modelling.
- Numerical simulation of the experimental behaviour and perform parametric assessment to define critical mechanical parameters or define optimized design procedures.



Workshop on seismic risk preparedness plans for the conservation and exploitation of archeological sites and historic centres Padua / Verona, Italy, November 27th-28th, 2012



TESTING PROGRAMME





TESTING PROGRAMME

		Testing			
Material group	Material group Material		Experiment carried out		
	Stone masonry (non- grouted and grouted)		Compressive strength In-plane cyclic shear test Diagonal compression/ shear strength		
		NTUA	Compressive strength		
	Stone masonry wall	ENA			
	Half timbered walls	UMINHO	Shear bond strength In-plane cyclic shear test		



TESTING PROGRAMME

Matorial group	Matarial	Testing			
Material group	wateria	Partner	Experiment carried out		
Clay bricks walls (unreinforced and reinforced)		ITAM	In-plane cyclic shear test		
	Earth block masonry				
	Rammed earth (unreinforced and reinforced)	BAM	Compressive strength Diagonal compression/ shear strength In-plane cyclic shear test		
	Earth block masonry and cob (unreinforced)	BAM	Compressive strength Diagonal compression/ shear strength		
	CEB masonry	ENA	Compressive strength		

Optimization of Design for vertical elements

INTERVENTION TECHNIQUES

GROUT INJECTION OF STONE MASONRY WALLS (UNIPD & NTUA)

GROUT INJECTION OF EARTHEN WALLS (BAM)

TEXTILE BELTS OF EARTHEN WALLS (BAM)

GEOGRID AND STEEL WIRES FOR BRICK AND ADOBE WALLS (ITAM)

IMPROVED CONNECTIONS FOR HALF-TIMBERED WALLS (UMINHO)

















Optimization of Design for vertical elements



GROUT INJECTION OF STONE MASONRY WALLS (UNIPD)

Monotonic and cyclic compression tests of three-leaf stone masonry walls



Monot	onic tests								
Panel	Scale	Condition	σ _{max} [N/mm²]	σ _{1,cr} [N/mm²]	σ _{1,cr} [%]	E _{30%-60%} [N/mm²]	E _{10%-} ^{40%} [N/mm²]	v _L [-]	ν _τ [-]
B3	1:1	UR	2.1	0.4	21.0	1770	2885	0.044	0.030
B6		R	4.2	0.7	16.3	4421	4103	0.060	0.042
D2	2:3	UR	2.8	1.6	57.5	1364	2813	0.028	0.122
D4		R	5.4	4.4	81.0	3197	5030	0.013	0.020
F4	Single- leaf (1:1)	UR	6.5	1.2	18.9	1789	1691	*	-



GROUT INJECTION OF STONE MASONRY WALLS (UNIPD)

Monotonic and cyclic compression tests of three-leaf stone masonry walls



GROUT QUANTITIES INJECTED TO EACH PANELS [L]



Cyclic	tests								
Panel	Scale	Condition	σ _{max} [N/mm²]	σ _{1,cr} [N/mm²]	σ _{1,cr} [%]	E _{30%-60%} [N/mm²]	E _{10%-40%} [N/mm²]	v _L [-]	ν _τ [-]
B1	1:1	UR	2.9	0.7	24	1487	2415	0.025	0.042
B2			2.5	1.1	46	1591	2294	0.069	0.061
B 4		R	3.7	2.0	54	2404	4725	0.089	0.867
B5			4.9	2.1	43	3628	6781	0.003	0.288
D1	2:3	UR	2.2	1.4	64	3427	3427	0.010	0.122
D3			2.2	1.5	68	2033	2636	0.669	*
D5		R	4.0	2.7	66	3385	5708	0.012	0.123
D6			5.3	1.6	30	2810	4637	0.091	0.515
F1	Single	UR	5.8	2.8	48	2536	3418	0.005	-
F2	-leaf (1:1)		6.7	2.6	39	2319	3486	0.008	-
F3			7.0	2.9	41	3681	4944	0.188	-



GROUT INJECTION OF STONE MASONRY WALLS (UNIPD)

Monotonic and cyclic compression tests of three-leaf stone masonry walls





Increase of approximately 2 times of the compressive strength for both scales (slightly higher for the 2:3 scale specimens.



GROUT INJECTION OF STONE MASONRY WALLS (UNIPD)

Monotonic and cyclic compression tests of three-leaf stone masonry walls







Increase of approximately 2 times of the compressive strength for both scales (slightly higher for the 2:3 scale specimens.



GROUT INJECTION OF STONE MASONRY WALLS ON SITE (UNIPD)

Monotonic and cyclic compression tests of three-leaf stone masonry walls

Increase Sonic velocity about 2,7 times

Increase Shear strength to 2 times

Increase Shear Modulus G to 5-10 times







GROUT INJECTION OF STONE MASONRY WALLS (NTUA)

Compression tests

Scale: 2:3, Dimensions: H=1.2 m, b=1.0 m, t=0.45 m
 Percentage of voids (infill material): ~40%
 Measurements: vertical, horizontal & transverse deformations







GROUT INJECTION OF STONE MASONRY WALLS (NTUA)

Compression tests



FRONT FAÇADE C

Failure mode in compression before (red line) and after (blue line) grouting of a) W. 2 and b) W. 4



GROUT INJECTION OF STONE MASONRY WALLS (NTUA)

Compression tests



cylinders grouted with Gs

cylinders grouted with G10s













GROUT INJECTION OF EARTHEN WALLS (BAM)

Diagonal compression tests











Optimization of Design for vertical elements



TEXTILE BELTS OF EARTHEN WALLS (BAM)

Diagonal compression tests









	Shear strength T_u [MPa]		Shear modulus G _{1/3} [MPa]		Shear strain γ _{1/3} [%]	
	Mean	STD	Mean	STD	Mean	STD
Earth block masonry	0.34	0.06	660	246	0.020	0.011
Earth block masonry (R-RM)	0.36	0.08	120	124	0.192	0.170
Rammed earth	0.71	0.11	2326	710	0.011	0.003
Rammed earth (G)	0.16	-	52	-	0.105	-
Rammed earth (R-RM)	0.58	0.00	1211	347	0.017	0.005
Cob	0.50	0.10	420	137	0.041	0.006
Cob (R-PU)	0.36	-	301	-	0.040	-
Cob (R-ER)	0.79	-	608	-	0.043	-
Cob (R-RM)	0.51	0.06	306	99	0.058	0.012



In plane shear cyclic tests





Compressive loading: 140 kN. The vertical compressive prestress was combined with cyclic horizontal loading mode with a stepwise increase in the maximum cycling limits.

Scheme of the testing system

Tests performed at ITAM

Material	Retrofitting/reinforcement adopted	E [GPa]	Ø [mm]	Tensile strength
Rammed earth	Textile belts			Ca. 10 kN



In plane shear cyclic tests: Unreinforced samples (REW)











In plane shear cyclic tests: Reinforced samples (REW_R)









In plane shear cyclic tests: Comparison

Rammed earth walls by polyester textile belts: increase strain capacity of the walls under shear stress, without increase the stiffness of the wall.

Increase of the tolerance of the walls for horizontal forces and associated horizontal displacements.



Specimen	Material	Vertical st [MPa]	ress Horizontal load max [kN]	Failure mode
REW_3	Rammed earth	0.560	63	Shear
REW_4	Rammed earth	0.560	51	Shear
REW_R	Rammed earth	0.560	118	Shear/Flex



In plane shear cyclic tests



Title	E [GPa]	Ø [mm]	Tensile strength	Mesh sizes [mm]
Wire ropes	210	4	1770 MPa	-
Geo-nets - polypropylene (PP) (TENAX)	-	-	9,3/17 kN/m	30 x 45
Geo-nets - polyester (PET) Miragrid GX 35/35(TENCATE)	-	-	35 kN/m (both directions)	25 x 25



In plane shear cyclic tests





Scheme of the testing system

Compressive loading :80 kN. The vertical compressive pre-stress was combined with cyclic horizontal loading mode with a stepwise increase in the maximum cycling limits.



In plane shear cyclic tests: Unreinforced samples (ABW_1)



Typical failure cracking of a plain masonry wall without plaster loaded by combined uniformly distributed vertical static stress and a horizontal cyclic load.





In plane shear cyclic tests: Comparison



Reinforced samples with steel wire ropes (ABW_2)



Reinforced samples with PET geo-nets (ABW_3)



Specimen	Material	Vertical stress [MPa]	Horizontal load max [kN]	Failure mode
ABW_1	Earth block masonry	0.317	66	Shear
ABW_2	Earth block masonry	0.317	108	Shear/Flex-Rocking
ABW_3	Earth block masonry	0.317	80	Shear/Flex-Rocking
ABW_4	Earth block masonry	0.317	48	Shear/Flex-Rocking
ABW_5	Earth block masonry	0.317	85	Shear/Flex-Rocking



In plane shear cyclic tests: Comparison



Retrof. samples (ABW_1) with geo-nets PET (ABW_4)



Reinforced samples with geo-nets PP (ABW_5)



Specimen	Material	Vertical stress [MPa]	Horizontal load max [kN]	Failure mode
ABW_1	Earth block masonry	0.317	66	Shear
ABW_2	Earth block masonry	0.317	108	Shear/Flex-Rocking
ABW_3	Earth block masonry	0.317	80	Shear/Flex-Rocking
ABW_4	Earth block masonry	0.317	48	Shear/Flex-Rocking
ABW_5	Earth block masonry	0.317	85	Shear/Flex-Rocking



In plane shear cyclic tests: Comparison

Retrofitted wall by means of geo-nets (PET) with the unreinforced adobe brick

Strengthening with mortar reinforced with geo-net allow the specimen to reach strength of about 70% of the original situation.



Specimen	Material	Vertical stress [MPa]	Horizontal load max [kN]	Failure mode
ABW_1	Earth block masonry	0.317	66	Shear
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ABW_4	Earth block masonry	0.317	48	Shear/Flex-Rocking
ABW_5	Earth block masonry	0.317	85	Shear/Flex-Rocking



In plane shear cyclic tests: Comparison



Dry brick wall unreinforced (DBW_1)

Dry brick wall with geo-nets (DBW_3)



In plane shear cyclic tests: Comparison



Solid brick wall unreinforced (SBW_1)



Solid brick wall with geo-nets (SBW_2)





In plane shear cyclic tests: Conclusions

Reinforcements using wire ropes and geo-nets. Increase of the strength and load-carrying capacity on cyclic horizontal loading. steel ropes are a bit more effective than geo-nets.

Geo-nets provide compactness of the material of the wall even after the partial damage.

Further development

Investigate the bond behaviour between belt, adhesive and substrate.

• Ration of width of belts

• Frequency of vertical belts per meter of wall length

This has to be carried out by static pull-out tests as well as by cyclic tests on reinforced walls.



In plane shear cyclic tests: unreinforced specimen







Unreinforced (UIW)



Unreinforced walls characterized by flexural behaviour, with posts uplifting → strengthening of connections to prevent uplifting and improve shear behaviour





In plane shear cyclic tests: strengthened specimens

Two types of strengthening: (1) bolts and (2) steel plates in all connections Two vertical pre-compression levels: (1) 25kN/post and (2) 50kN/post





Bolts (RIW_B)

Steel plates (RIW_P)



In plane shear cyclic tests: strengthened specimens

Two types of strengthening: (1) bolts and (2) steel plates in all connections

Two vertical pre-compression levels: (1) 25kN/post and (2) 50kN/post

Strengthening with steel

plates: vertical uplift prevented; wall gained significant stiffness, penalizing ductility.
Diagonals were not able to work properly → rupture in diagonal connection







RIW_P



In plane shear cyclic tests: seismic parameters

RIW_B walls experienced a reduction in stiffness, but had better post-peak behaviour

RIW_P walls greatly stiffened the walls penalizing ductility

\//Δ11	F _{max}	d _u	μ	К
	[kN]	[mm]	[-]	[kN/mm]
UIW 25	64.54	82.31	4.46	3.69
UIW 50	112.79	83.67	2.89	3.56
RTW_B 2	.5 78.61	87.97	2.54	2.14
RTW_B 5	0 107.00	86.00	2.07	2.48
RTW_P 2	153.69	78.27	1.62	6.01
RTW_P 5	0 173.21	77.12	1.55	5.63





CONCLUSIONS

The strengthening of walls needs to be focused on:

- Use of effective technological solutions
- Preservation of the original characteristics of the historical substrate

Strengthening interventions adopting traditional materials with traditional techniques and the use of innovative materials:

- Mechanical and chemical compatibility with existing materials, easy application and limited costs
 - Durability and removability aspects can not be neglected



CONCLUSIONS

The techniques presented focused on the use of composite material and grouting, show an increase of:

Load capacity

• Displacement capacity

The strengthening techniques adopted did not lead to the modification of the failure mode of structural elements tested.

They were efficient in improving significantly the compressive strength, as well as the deformability, without modifying the stiffness of structural elements.



OPTIMIZATION OF DESIGN FOR FLOORS, ROOFS AND VAULTS



Optimization of Design for Floors, Roofs and Vaults **Objectives**



OPTIMIZATION OF DESIGN FOR FLOORS, ROOFS AND VAULTS

- Defining adequate and feasible intervention technologies for horizontal structural elements;
- Defining and improving laboratory procedures for evaluating the intervention technologies and specifications for laboratory specimens;
- Carrying out the necessary tests to characterize the experimental behaviour of original and strengthened wooden floors and roofs and masonry vaults, in order to obtain information on the system performance and the main constitutive laws relevant for modelling;
- Numerically simulating the experimental behaviour to perform parametric assessment and seek for structural limitations or define optimized design procedures





FLOORS								
	Partner	Testing	Modeling			Parametric analysis		
Level of investigation		Experimental tests	Analytical modeling	FEM Linear	FEM Non Linear	Analytical modeling	FEM Linear	FEM Non Linear
Flomont	UNIPD BOZZA	Monotonic and cyclic tests on strengthened timber floors	Identification of in-plane stiffness and energy dissipation parameters	Calibration of global behaviour (in-plane strength and deformability)				
Element	ITAM	Experimental in-plane cyclic tests on authentic floor segments	Identification of in-plane stiffness and energy dissipation parameters	Calibration of global behaviour (in-plane strength and deformability)			Influence of orientation on stiffne	planking the floor ess
Local	UNIPD BOZZA			Characterization and calibration of behaviour of connections			Influenc connections global beha floor	e of s on the viour of s







ROOFS								
		Testing	Modeling		Parametric analysis			
Level of investigation	Partner	Experimental tests	Analytical modeling	FEM Linear	FEM Non Linear	Analytical modeling	FEM Linear	FEM Non Linear
Element	UMINHO	Vertical loading on wooden trusses rescued from existing building and deterioration investigation on connections					Å	
	ENA	Physical and mechanical characterization of wooden materials in timber elements	Verification of wooden floors and joists based on design criteria					
	UNIPD			Modelling of series of trusses				Influence of corbel length on behaviour of serial trusses
	UMINHO	000 000 000 000 000 000 000 000	1 10 15 150 150	Modelling t carrying performed in timber tr	the load- tests full-scale usses	Reliability assessment of timber trusses from NDT data		
	POLIMI			Dynamic response of roof structures			Influence of geometric parameters in seismic vulnerability of timber trusses	21 20 20 20 20 20 20 20 20 20 20 20 20 20
Local	UNIPD BOZZA	10/2 - 10/2	HIX	Calibration of mortise- tenon joint behaviour	a Carrier a Carrier			

Optimization of Design for Floors, Roofs and Vaults Experimental results and analyses on floors

 Different strenghetning systems (plankings, diagonals, nets, ..) and materials (wood, earth, FRP, Natural fibres) applied at the extrados, for a total of 35 laboratory tests





Optimization of Design for Floors, Roofs and Vaults Experimental results and analyses on floors

- Different strenghetning systems (plankings, diagonals, nets, ..) and materials (wood, earth, FRP, Natural fibres) applied at the extrados, for a total of 35 laboratory tests
- High performance obtained for wooden planking (45°, single or double) both for strength and deformation capacity

25

20

5

0

(40mm) (25 mm)

ភ្នំ ្នុំ

Driginal floor

(25 mm) (25 mm)

±45°(

Wood

SRP CFRP

DIAGONALS

NETS

45° (33mm)

PLANKINGS:

[N] 15 10



PLANKINGS

DIAGONALS

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- High performance obtained for wooden planking (45°, single or double) both for strength and deformation capacity
- The shear stiffness of the joist ceiling is principally influenced by the planking thickness





Optimization of Design for Floors, Roofs and Vaults Experimental results and analyses on floors

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- High performance obtained for wooden planking (45°, single or double) both for strength and deformation capacity
- The shear stiffness of the joist ceiling is principally influenced by the planking thickness
- The shear capacity of the floors is linearly related with the strength of the fasteners
- Proper double planking provides stiffness capable to redistribute horizontal loads to bearing walls, comparable to the effect of more modern floors



Optimization of Design for Floors, Roofs and Vaults Experimental results and analyses on vaults

- Main technique: use of composites (FRP, SRP/G, TRM) applied at the extrados or at the intrados or to stabilize transverse walls (alternative technique) in 11 configurations
- Extrados strengthening is more effective than intrados (higher load capacity and less brittle failure)













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- Extrados strengthening is more effective than intrados (higher load capacity and less brittle failure)
- Use of inorganic mortars allows larger displacements than epoxy (4 times higher than the unstrengthened vaults vs. 1.5 for epoxy) and sufficiently high load capacity (10 times more than plain vaults vs. 17 for epoxy)

	Results					
	Maximum Load	Fi/F _{∨M}	Displacem ent at midspan	d _i /d _{∨M}		
Specimen	kN		mm			
VM	1,39	1,00	15,146	1,00		
VC FR S						
RG	9,43	6,77	30,425	2,01		
VC_FR_S						
RP	10,84	7,79	58,960	3,89		
VC_BTRM	11,85	8,52	23,088	1,52		
VC_CFRP	12,77	9,18	26,359	1,74		
VM_SRG	13,37	9,61	46,983	3,10		
VC_SRG	15,12	10,87	65,466	4,32		
VC_SRP	24,69	17,74	23,758	1,57		



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- Use of inorganic mortars allows larger displacements than epoxy (4 times higher than the unstrengthened vaults vs. 1.5 for epoxy) and sufficiently high load capacity (10 times more than plain vaults vs. 17 for epoxy)
- Moreover, inorganic mortars allow to better exploit the fibers strength than epoxy
- Use of anchors (spikes) is fundamental to prevent shear sliding (brittle mechanism) at the base of the vault



 Main technique: use of composites (FRP, SRP/G, TRM) applied at the extrados or at the intrados or to stabilize transverse walls (alternative technique) in 11 configurations

Optimization of Design for Floors, Roofs and Vaults

Experimental results and analyses on vaults

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- Moreover, inorganic mortars allow to better exploit the fibers strength than epoxy
- Use of anchors (spikes) is fundamental to prevent shear sliding (brittle mechanism) at the base of the vault
- Compressive strength of mortar influence the vault capacity more than the brick one, although high strength mortars are not recommended to be used, as they may lead to a reduced displacement capacity in the nonlinear range



Optimization of Design for Floors, Roofs and Vaults Analyses on roofs

o₁= 28

- Investigation on wooden trusses: loading tests, degradation assessment and analyses on joints allowed to validate reliable in-situ evaluations
- Numerical calibration allowed to consider different stiffness for joints (thus simulating deterioration and/or interventions)
- Modelling of series of strusses allowed to identify the influence of dimension and material used for the shared bearings
- Modeling of joints allowed to calibrate the mortise-tenon behaviour

$$F = 15\ln(s+1)\frac{100}{95+s}$$





- The optimization of horizontal components as floors, vaults and roofs in existing construction pursues a proper balance of technological advancement and preservation requirements.
- Traditional intervention solutions and materials need to be revaluated as they still show high performance also in comparison with modern/innovative materials, as composites (FRP, SRP, etc.).
- This is particularly relevant for the strengthening of floors, where double planking resulting in the best improvement of in-plane stiffness and displacement capacity of floors.
- As for vaults, composite strips have a definite advantage due to their high versatility and easy application; nevertheless, the use of selected mortar as matrix would guarantee more compatibility, durability and removability than epoxy resins, still improving both load and displacement capacity properly for a historical construction.





THANK YOU FOR YOUR KIND ATTENTION



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